



Transfer Tape

AP204 is a double coated polyester film tape. Coated with a permanent high tack water based acrylic adhesive on both sides, it laminates well to many rubber, foam, and plastic substrates. AP204 is specifically deigned for applications where an excellent balance of high peel and shear is necessary. AP204 can be supplied with a 60# or an 80# stabilized densified kraft liner, 8 or 12 pt. Boards, along with a white 4 mil poly-blend tear resistant release liner.

Specifications

Class	Transparent
Total Thickness	.0067" (+/- 10%)
Liner Thickness	.0034 (60#) .0046" (80#)
Carrier Thickness	.0005"
Adhesion to Steel	Liner Side: 80 oz/in width Exposed Side 80 oz/in width
(PSTC 101) Modified	
Operating Temperature	-30°F to +225°F
Shelf Life	1 year at 50% humidity and 72°F

Adhesion to low surface energy materials	Adhesion to closed cell sponge rubber	Adhesion to open cell sponge rubber	Adhesion to open cell urethane foam	Adhesion to polar material
Fair/Good	Good	Good	Good	Good

Modification PSTC 101: 30 minute dwell, 1.0 mil PET film support backing.

Product Testing

The performance data represented are based on reliable laboratory tests. Test conditions cannot always duplicate actual field installations or end uses. Applied Products, Inc. Makes no warranties with respect to test data, and assumes no responsibility for performance characteristics resulting from conditions which differ from those used in laboratory tests. Each user should make independent tests to determine the suitability of this product for the intended use.

